

Date: Tuesday, 19/08/2008 4:07:45 PM
 User: Julie Lecocq

Process Sheet

TALMAR

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SHORT D-PAD ASSY		
Job Number	: 41516			Part Number	: PB674300183		
Estimate Number	: 13391			Drawing Number	: B67-43001 P.12		
P.O. Number	:			Project Number	: N/A		
This Issue	: 19/08/2008 S.O. No. :			Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 18/09/2008 Qty: 50 Um: Each		
Previous Run	: 40096			29			
Written By	:			50			
Checked & Approved By	: JUL 08 8.20			Um:	Each		
Comment	: est rev A new issue 08.06.19 EC verified: DD						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identity and Stock Location: _____		
2.0	PB6743001185	D-Pad Back Plate
Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) D-Pad Back Plate batch: B4156e61 ST SP 08.09.11 (20x)		
3.0	PB6743001189	D-Pad Face
Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) D-Pad Face batch: B4156e7 WIP SP 08.09.12 (20x)		
4.0	PB6743001193	D-Pad Base
Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) D-Pad Base batch: B4156f-6 B41569-14T SP 08.09.12 (20x)		
5.0	PB6743001339	D-Pad Top
Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) D-Pad Top batch: B41575 SP 08.09.12 (20x)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT D-PAD ASSY

Job Number: 41516

Part Number: PB674300183

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- assemble and weld as per dwg B67-43001 (QSI004)

SP

08.09.15

202

7.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- grind weld flush only on side of -193

SP

08.09.15

202

8.0 QC9

VISUAL WELDING INSPECTION



CPL 08.09.15 BIE

X20

Comment: VISUAL WELDING INSPECTION

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 08.09.15 202

10.0 POWDER COATING

POWDER COATING



1102316

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: 2:10pm

OVEN TEMPERATURE: 320°f

FINISH TIME: 2:44pm

08-09-15

X20

11.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



SP 08/09/17

QIX

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

12.0 PG

PURCHASING



CPL 08/09/19
9/10/17 202

Comment: SEND TO TALMAR FOR FOAM AND FABRIC

13.0 PACKAGING 1

PACKAGING RESOURCE #1



SP 08/09/17
(2)

Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:45 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT D-PAD ASSY

Job Number: 41516

Part Number: PB674300183

Job Number:



Seq. #: Machine Or Operation:

Description :

14.0 QC6 DIMENSIONAL CHECK



8081062 (X20)

Comment: DIMENSIONAL CHECK

15.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

✓ 8081062 - (20)

16.0 QC21 FINAL INSPECTION/W/O RELEASE



08/10/08 AF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



✓ MF 08-1001

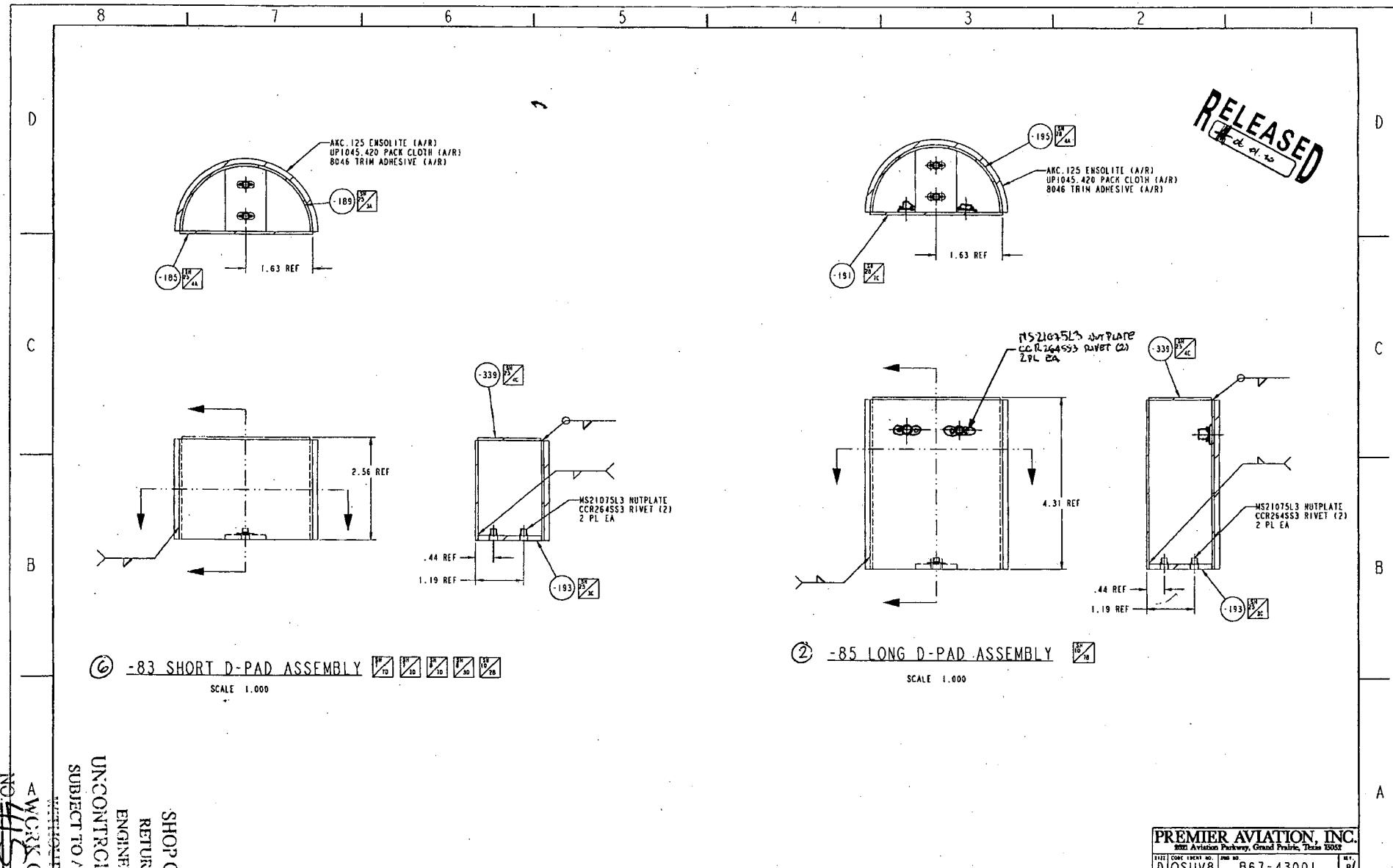
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



WORK ORDER NO. 44510
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
NOT TO SCALE
ENGINEERED
RETURN TO
SHOP COPY

PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75052
FILE CODE: D10575 FILE NO: B67-43001
DATE: 07/01/01 BY: B1
SHEET 12 of 45

ORIGINAL

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21999	19-Sep-08	CDART100	Barney Bangs	R91-30330
Customer PO Number		Ship Via	PPD/COL	
PO00007202		Pick-Up		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
8421-105 Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A	10	EA	10	
Lot No: BATCH0000000003 Qty: 10				
8421-106 Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A	10	EA	10	✓
Lot No: BATCH0000000003 Qty: 10				
8421-102 Dart Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) DWG Rev: NR	12	EA	12	✓
Lot No: BATCH0000000004 Qty: 12				
8421-101 Dart Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) DWG Rev: NR	20	EA	20	✓
Lot No: BATCH0000000003 Qty: 20				

S
osholot

J

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Release Note No.

R92-30330

Ship Date

3-Oct-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
21999	19-Sep-08	CDART100	Barney Bangs
Customer PO Number		Ship Via	Packing Slip No.
POJ000C7202		Pick-Up	30330
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
8421-106	10	EA	10
Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A			
Comments:			
Lot No: BATCH0000000003 Qty: 10			
8421-105	10	EA	10
Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A			
Comments:			
Lot No: BATCH0000000003 Qty: 10			
8421-101	20	EA	20
Dart Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) DWG Rev: NR			
Comments:			
Lot No: BATCH0000000003 Qty: 20			
8421-102	12	EA	12
Dart Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) DWG Rev: NR			
Comments:			
Lot No: BATCH0000000004 Qty: 12			

8
08/10/08

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID: CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-20330

Ship Date

3-04-08

Bill No:

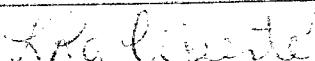
Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

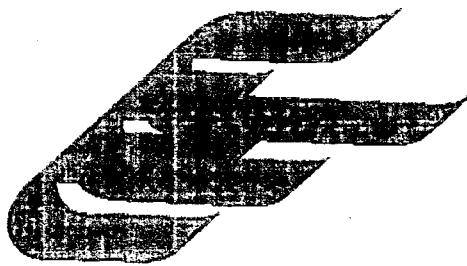
This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to the specific standards and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

10/03/2008

Date



J. ENNIS FABRICS LTD

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems

Fax: 613-632-2030

Attention: Sandra Nadeau

Fax From: Deanna Penner

EDMONTON
HEAD OFFICE
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/1/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630223, 101630234, 101630275 & 101630283
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507

Sincerely:

J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

French: 1-888-66-ENNIS

Hand For: P 47-43001-69
-73
-74

115